

TECHNICAL DATA SHEET

Ponte di Roma (Punto di Roma) Double Knit

Weight	270-360 g/m ² (8.0-10.6 oz/yd ²)
Composition	Polyester-led; most qualities carry ~3-8% elastane. Market ponte is often rayon/poly-elastane; this file takes a polyester+elastane base.
Knit type	Ponte di Roma double knit · Interlock
Use class	Outer / structured
Stretch	2-way stretch
Knit	A single, thick, stable double-face fabric knit on a double bed with a knit + tuck/miss repeat (Ponte / Punto di Roma); carries a subtle horizontal rib — not two layers bonded together.
Hand	Full, bodied and firm; both faces smooth and identical; thicker than standard interlock, holds its shape better.
Typical use	Structured dresses/skirts/jackets · bodied trousers · winter tops
Strength	A thick, stable, shape-holding double-face body — a strong base for structured, opaque pieces.
Watch for	Heavy, warm and low-drape due to weight; not for light summer pieces. (Technically a sibling double-knit, not true interlock.)

CERTIFICATIONS

ISO 9001	ISO 14001	ISO 45001	OEKO-TEX STEP	STANDARD 100	GRS · RCS
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Width, gauge, finishing options and test standards are shared on request.

Typical technical ranges

Weight tolerance	±5% (typical); may run ±5-7% on heavier/technical qualities
Width	Open width ~150-185 cm; tubular ~80-100 cm (varies with cylinder diameter and weight)
Shrinkage (wash)	Width/length ~-3% to -6% (typical, target ≤ ~5%); first-wash length may run slightly higher
Color fastness	Wash 4-5; rubbing (dry) 4-5, (wet) 3-4 (lower wet on deep/bright shades); light 4-6 (deeper shades higher)
Abrasion / pilling	Martindale ~20,000-40,000+ rubs (plain interlock, dense double-face structure); pilling ~3-5 (typically 4-5 on flat filament; textured/staple content or softener can drop a grade)
Gauge / yarn	Machine gauge ~E18-E28 (E20-E24 typical for mid-heavy 170-250 g/m ² ; fine sport interlock up to E28); yarn ~75-150 den DTY (50-75 D on fine qualities, 167-300 D on heavy)

These ranges are industry-TYPICAL / indicative values based on construction and fiber, not Fersan's binding QC measurements. Exact values are confirmed per order, approved sample and lot-based QC report.

Related reading: [Polyester Knit Basics: The Backbone of Performance](#) ·

[Single Jersey vs Interlock: Choosing a Polyester Knit](#) · [GSM Weight Guide: Choosing the Right Fabric Weight](#) · [Knit Quality Testing: What to Measure in Polyester](#)